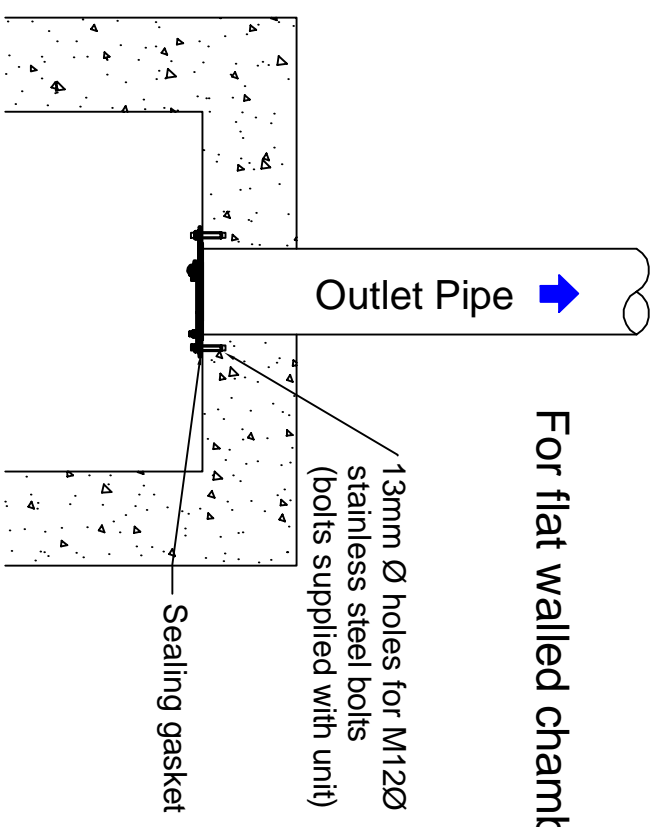
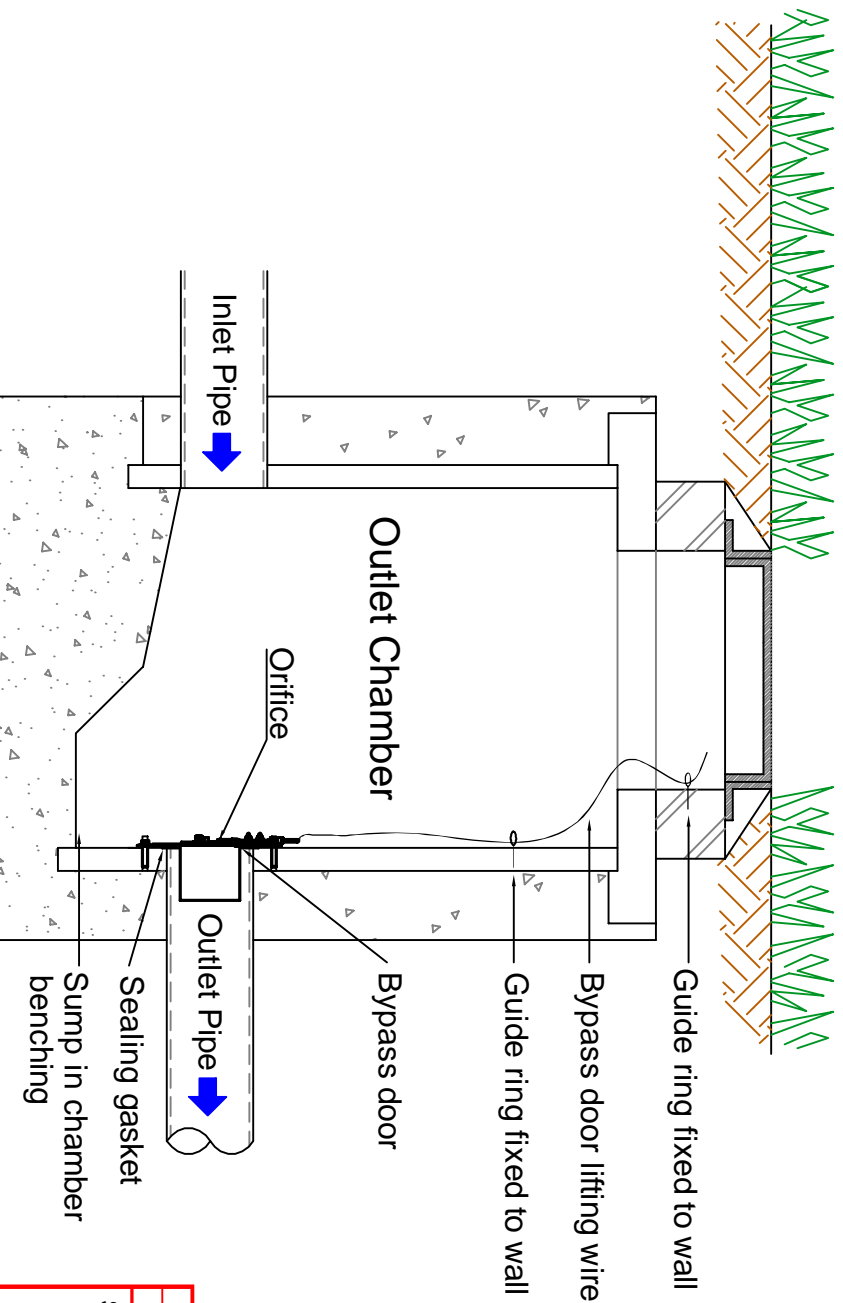



For circular chamber



For flat walled chamber

1. Construct the chamber that is to house the ACO Q-Plate.
2. Offer the ACO Q-Plate unit up to the outlet pipe. Ensure the unit is upright (arrow pointing vertically up). Mark the position of the fixing holes on the chamber wall. Remove the unit and drill the fixing holes, to suit the M12 bolts supplied with the unit. (Note bolts are Rawlbolt R-XPT-S stainless steel M12 bolts requiring a hole 13mm diameter and 60mm deep).
3. Place bolts into the drilled holes. Locate the ACO Q-Plate onto the bolts (again check it is upright). Ensure that the gasket is flat against the wall. Fit the nuts and tighten them to pull the unit against the gasket and seal it against the wall.



Issue	A	Date	09-12-13	DRAWING ISSUED		SCL	NR
Scale:	1:20 @ A3			Description	Projection: ISO-E	 <p>ACO Business Park Hitchin Road, Shefford, Bedfordshire, SG17 5TE Tel: 01462 816666 Web: www.aco.co.uk</p>	
Drawn		Date	09-12-13	Name	S LINDSEY	Checked by	N ROBINSON
Updated		#	#	#	#	Drawing No.	E1-E01-092-3
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Title: **ACO Q-PLATE INSTALLATION WITH DRAIN DOWN**

Detail: