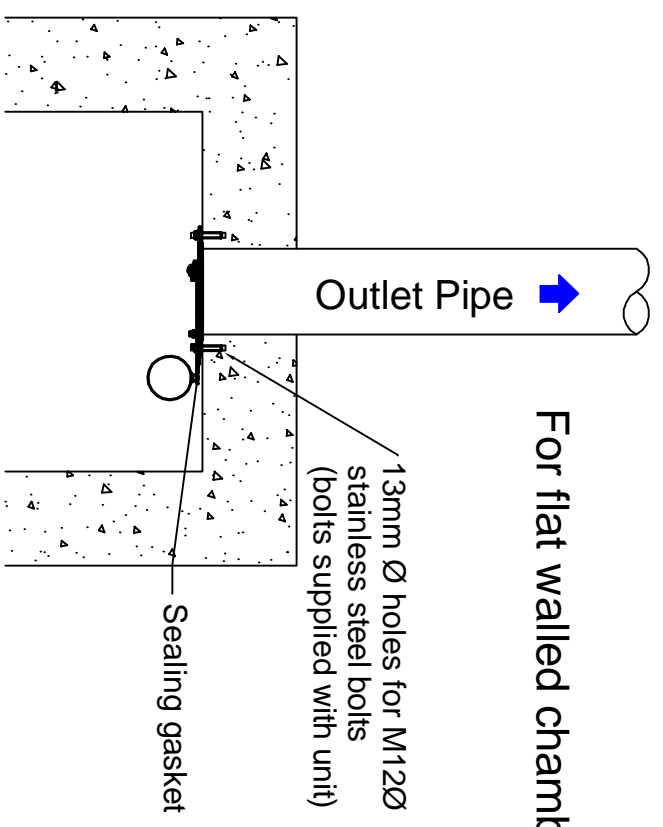
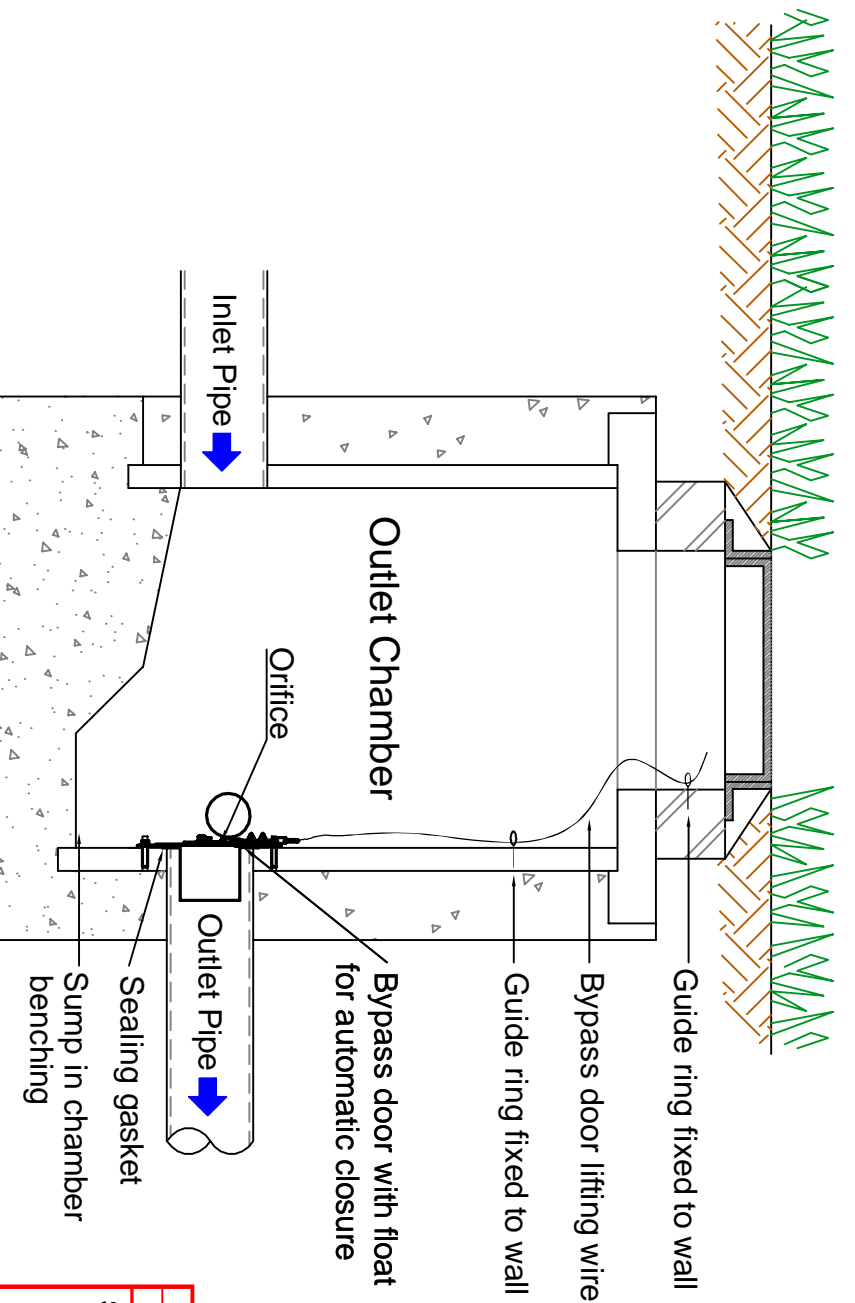


For circular chamber

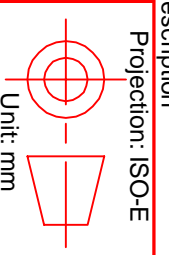


For flat walled chamber

1. Construct the chamber that is to house the ACO Q-Plate.
2. Offer the ACO Q-Plate unit up to the outlet pipe. Ensure the unit is upright (arrow pointing vertically up). Mark the position of the fixing holes on the chamber wall. Remove the unit and drill the fixing holes, to suit the M12 bolts supplied with the unit. (Note bolts are Rawbolt R-XPT-S stainless steel M12 bolts requiring a hole 13mm diameter and 60mm deep).
3. Place bolts into the drilled holes. Locate the ACO Q-Plate onto the bolts (again check it is upright). Ensure that the gasket is flat against the wall. Fit the nuts and tighten them to pull the unit against the gasket and seal it against the wall.



A		09-12-13		DRAWING ISSUED		SCL		NR	
Issue	Date	Description		Name	Checked				
Scale:		1:20 @ A3		Projection: ISO-E					
Date		Name		Checked by		Drawing No.			
Drawn	09-12-13	S LINDSEY		N ROBINSON		E1-E01-091-3			
Updated	#	#		#		Issue			
Title:		ACO Q-PLATE INSTALLATION				A			
Detail:		WITH DRAIN DOWN AND BALL FLOAT							



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